

ACCESORIES **CATALOG**

JEANS



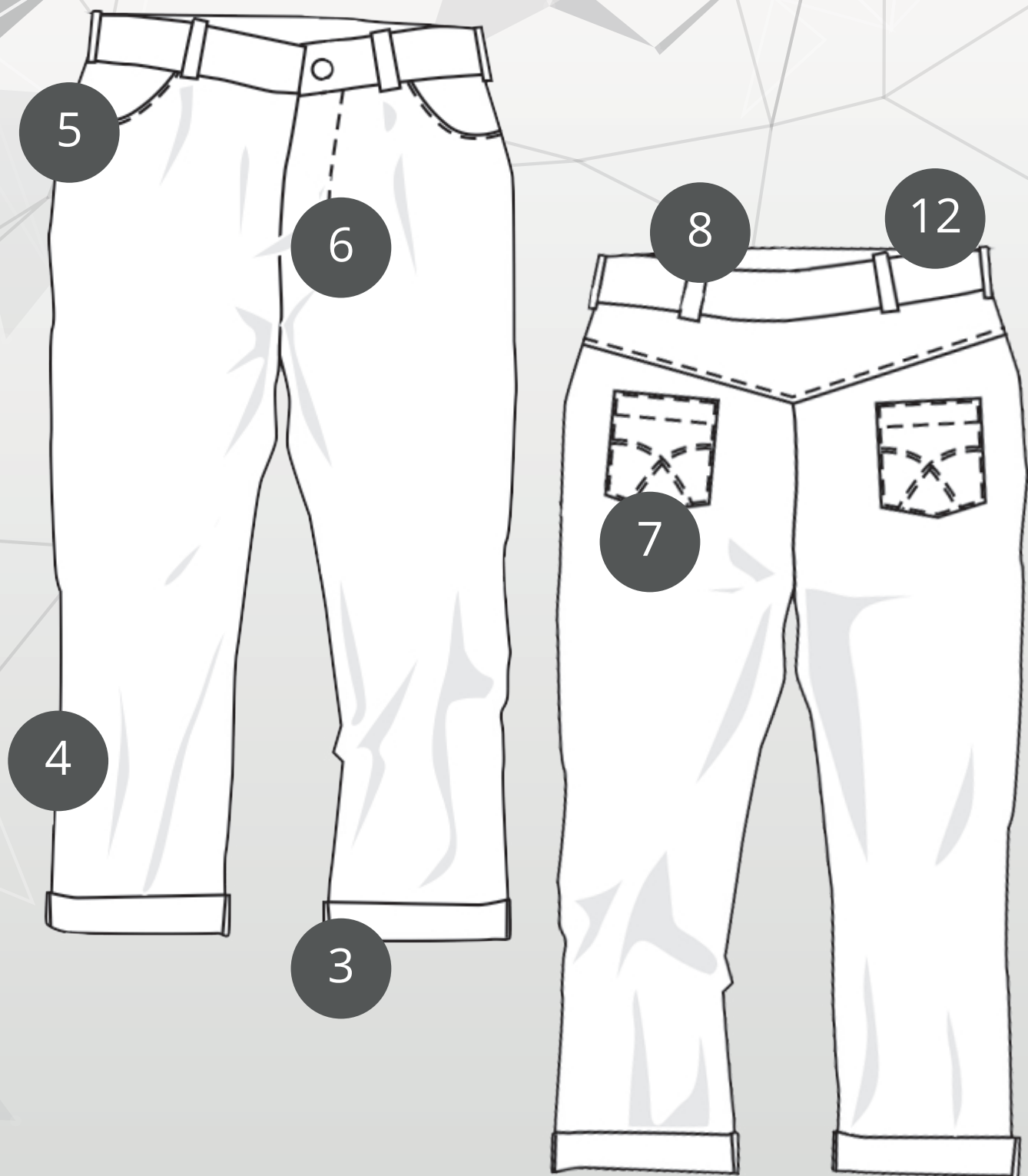
**From handcrafted to large-scale
production, the solution for your apparel.**

SUMMARY

- 3 HEM
- 4 INSEAM
- 5 FRONT POCKET
- 6 BACK POCKET
- 7 BELT LOOP
- 8 WAISTBAND
- 12 FLY



JEANS



HEM

Straight hem with spring

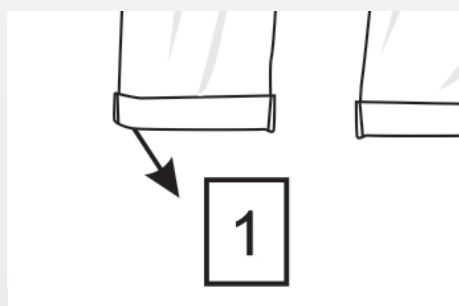
Product developed to make hems on jeans, where the spring helps when passing over thicker parts, ensuring a clean finish without wasting time.

Sizes: from 10 mm to 20 mm

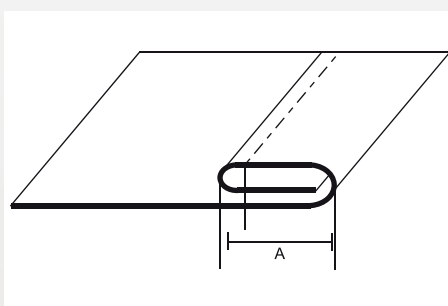
*Contact us for special sizes



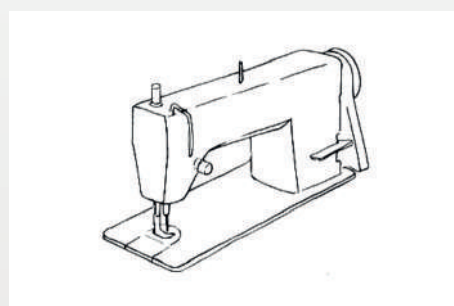
PHOTO



TECHNICAL DRAWING



MACHINE



INSEAM

French Seam

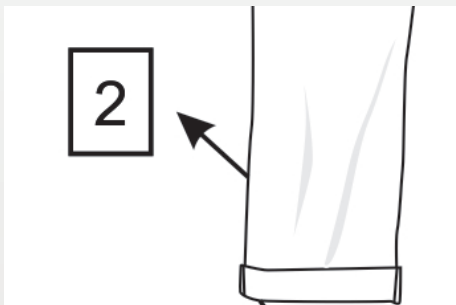
Product developed for joining jeans on straight stitch, 2-needle, coverstitch, or cylinder-bed machines.

Sizes: 1/4 - 3/16 - 3/8 - 5/16

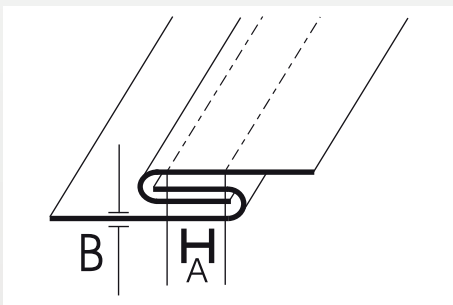
* Contact us for special sizes



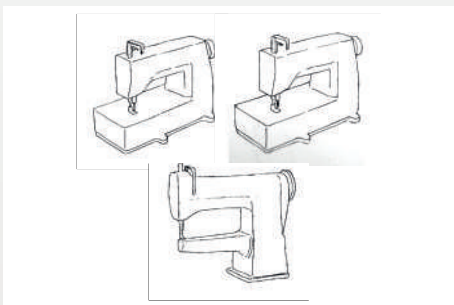
PHOTO



TECHNICAL DRAWING



MACHINES



French Seam with Piping

Product developed for joining jeans with decorative detail, on straight stitch, 2-needle, coverstitch, or cylinder-bed machines.

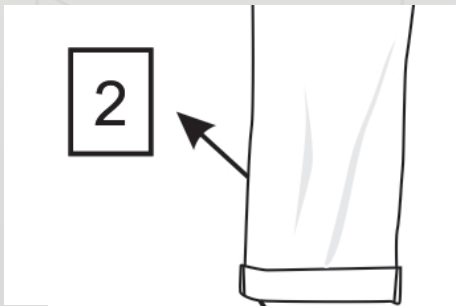
Sizes: 1/4 - 3/16 - 3/8 - 5/16

Piping: 20 mm

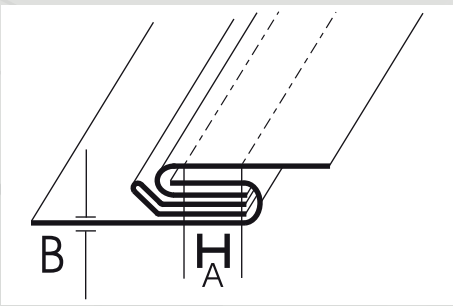
* Contact us for special sizes



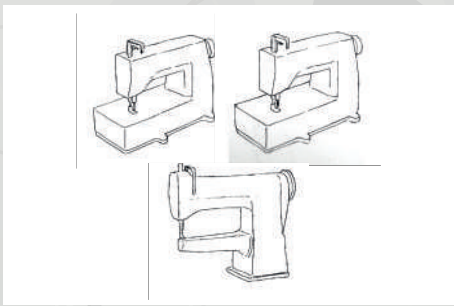
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MACHINES



FRONT POCKET

FRONT POCKET

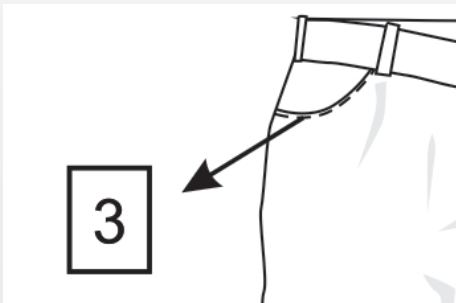
Product developed for hemming the front pocket of jeans.

Standard size: 12 mm

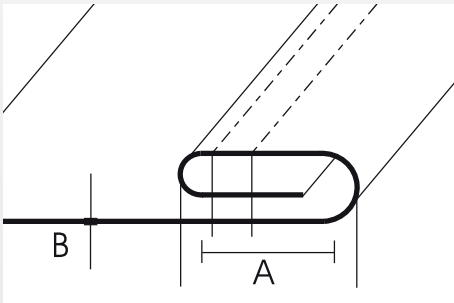
* Contact us for special sizes



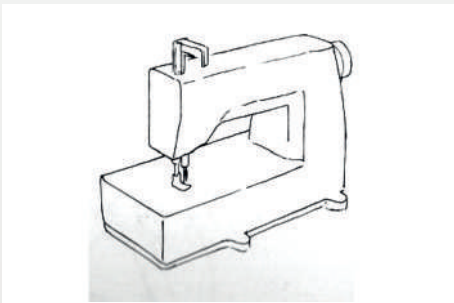
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TECHNICAL DRAWING



MACHINE



Pocket Hem with Detail

Product developed for front pocket with detail.

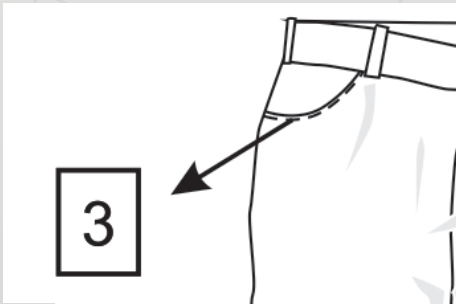
Loop sizes: 15 / 22 / 25 mm

Hem sizes: 06 / 08 / 10 mm

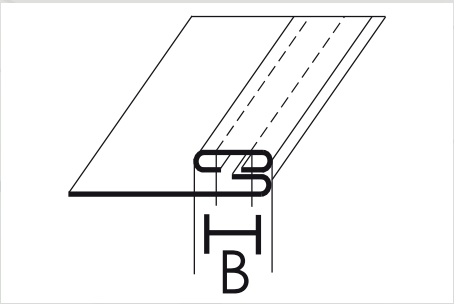
*Contact us for special sizes



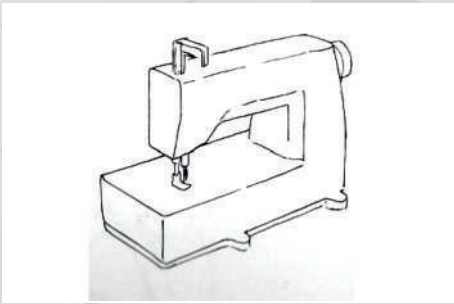
PHOTO



TECHNICAL DRAWING



MACHINE



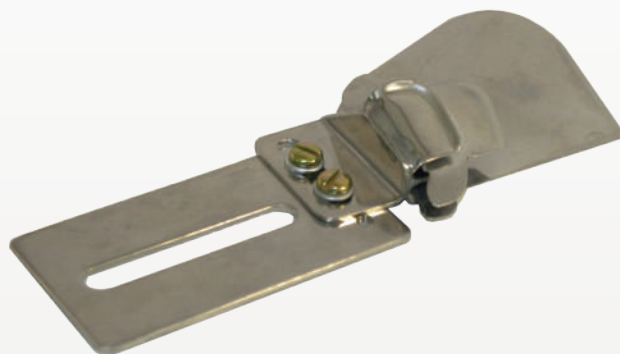
FLY

FLY

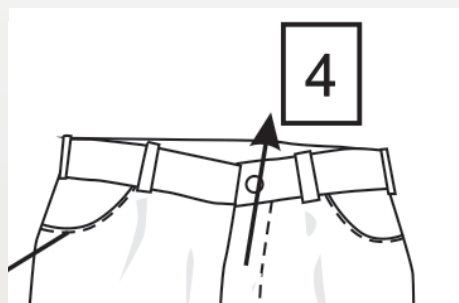
Product developed for constructing the fly on jeans.

Standard size: 12 mm

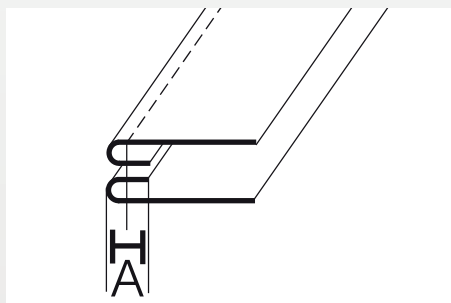
* Contact us for special sizes



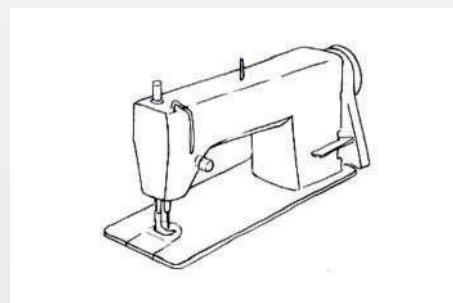
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TECHNICAL DRAWING



MACHINE



BACK POCKET

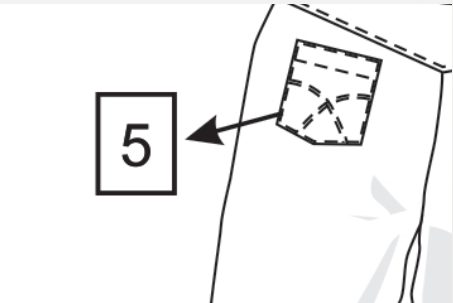
Back Pocket

Product developed for hemming the upper part of the back pocket.

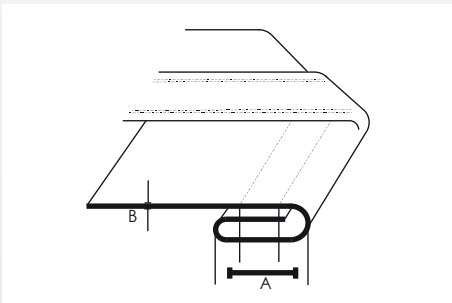
Standard size: 12 mm



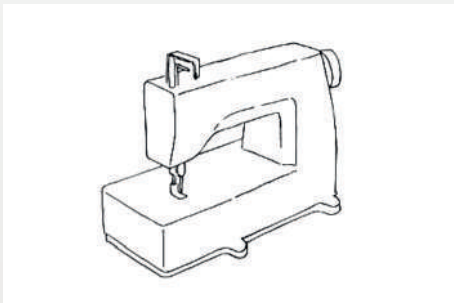
PHOTO



TECHNICAL DRAWING



MACHINE



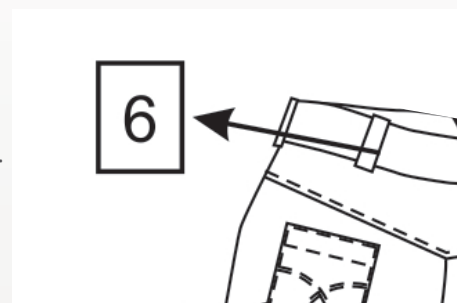
BELT LOOP

BELT LOOP – Regular

Product developed for producing standard belt loops on jeans.

*Annex I – Size chart

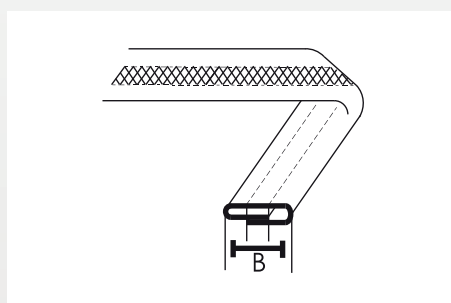
*Contact us for special sizes



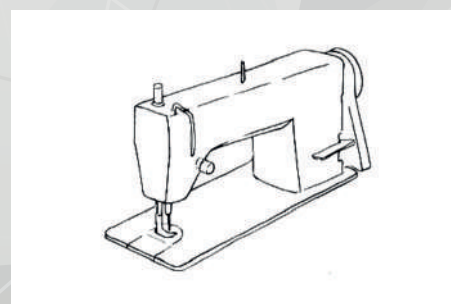
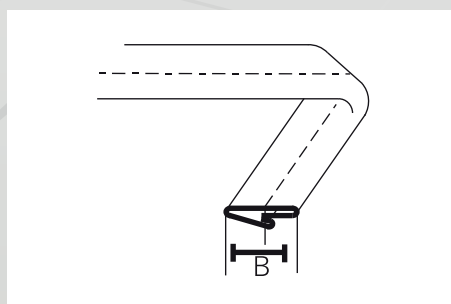
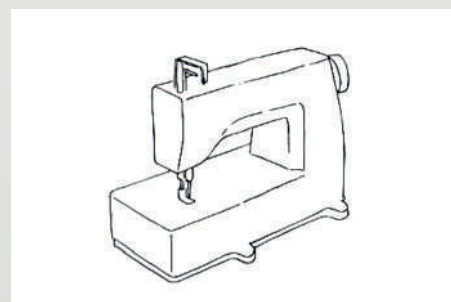
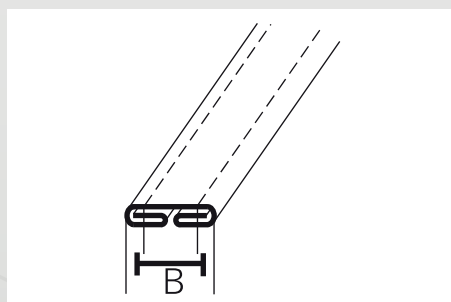
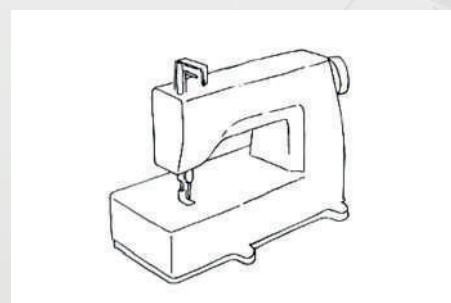
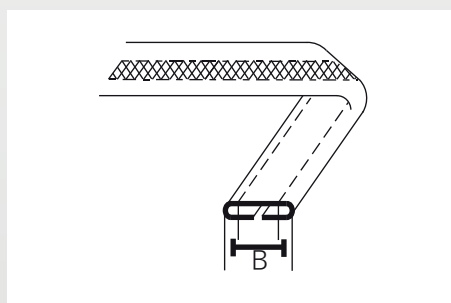
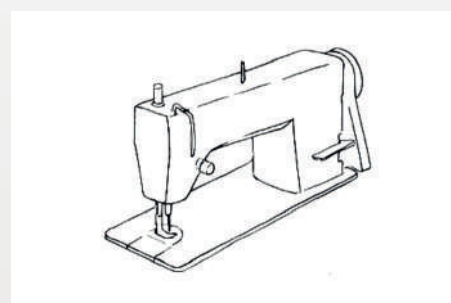
PHOTO



TECHNICAL DRAWING

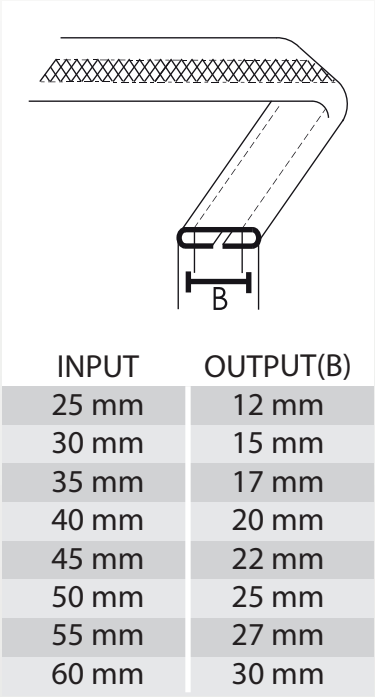


MACHINE

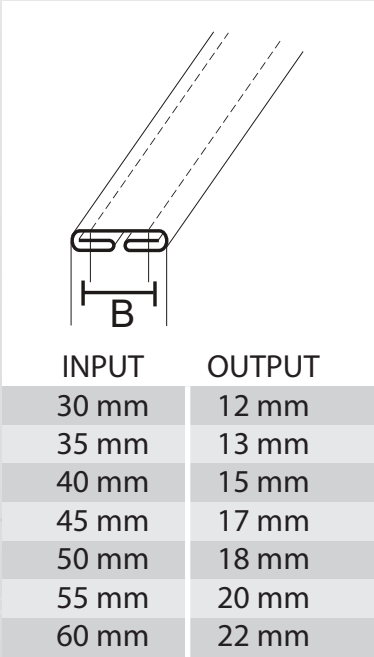


ANNEX I

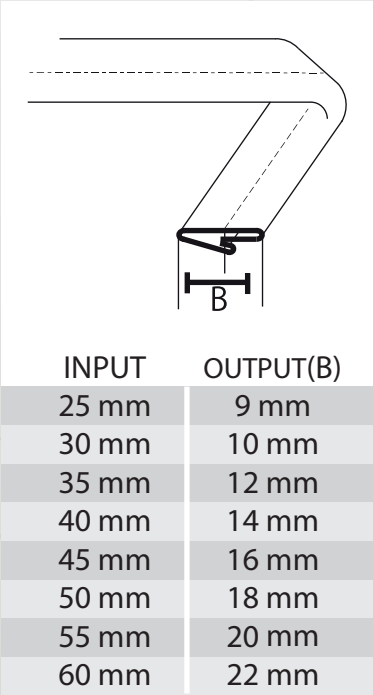
Trimmer / Coverstitch



2-needle straight stitch



1-needle straight stitch



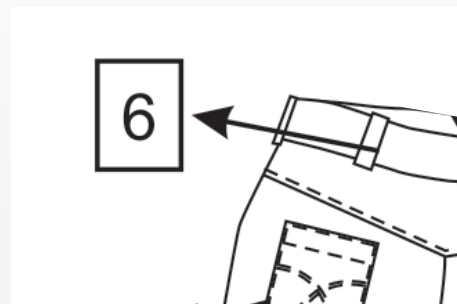
BELT LOOP

BELT LOOP – Crossed

Product developed for producing crossed belt loops, which help during stone washing, preventing the loop from being damaged.

*Annex II – Standard sizes

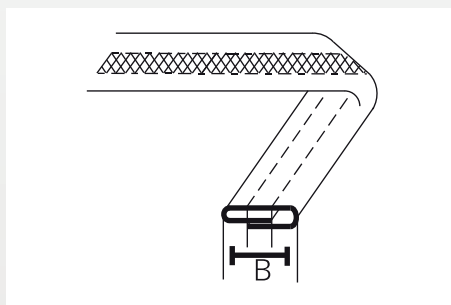
*Contact us for special sizes



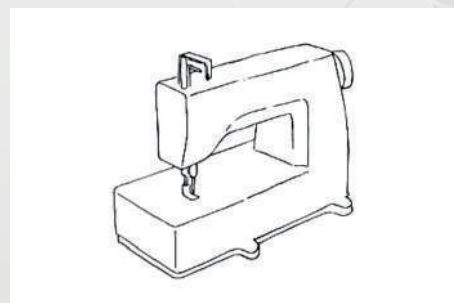
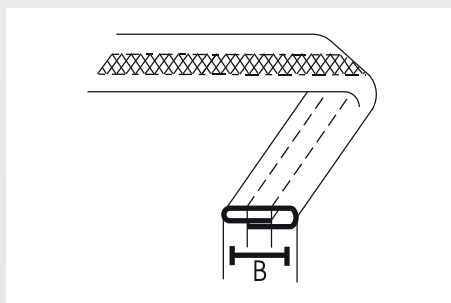
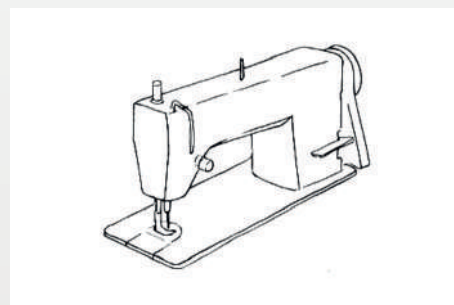
PHOTO



TECHNICAL DRAWING

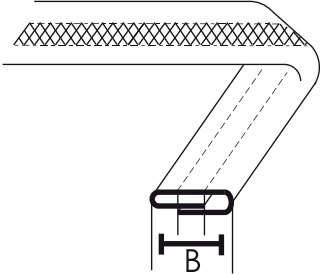


MACHINE



ANNEX II

Trimmer / Coverstitch



INPUT	OUTPUT(B)
25 mm	10 mm
30 mm	12 mm
35 mm	15 mm
40 mm	18 mm
45 mm	20 mm
50 mm	22 mm

WAISTBAND

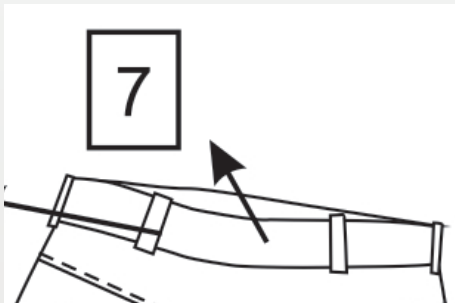
Regular Waistband

Product developed for applying standard waistbands on jeans.

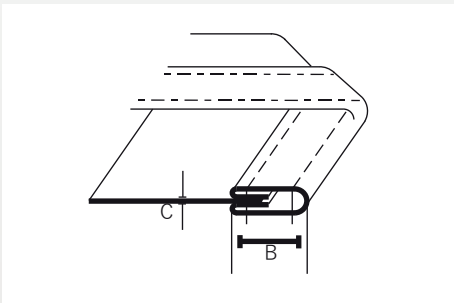
*Annex III – Size chart
*Contact us for special sizes



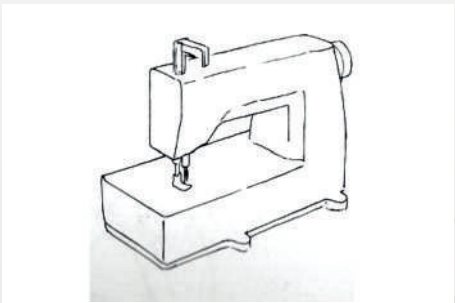
PHOTO



TECHNICAL DRAWING



MACHINE



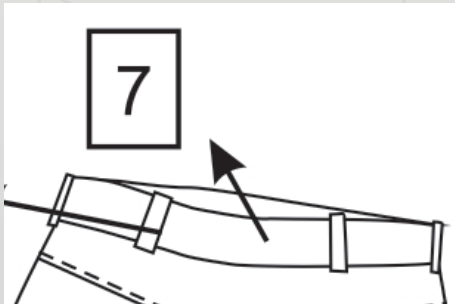
Straight Waistband – 1 Tape

Product developed for applying waistband with 1 tape and hem.

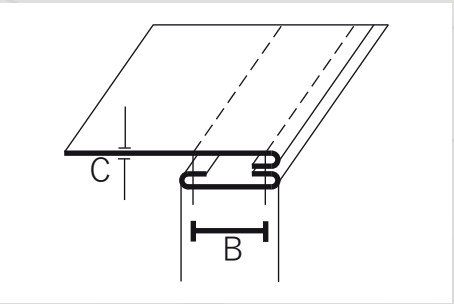
*Annex IV – Size chart
*Contact us for special sizes



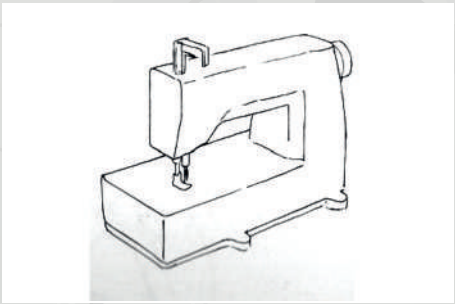
PHOTO



TECHNICAL DRAWING



MACHINE



WAISTBAND

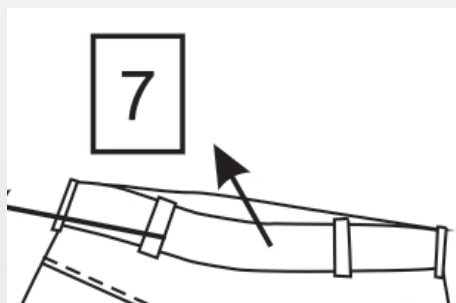
Straight Waistband – 2 Tapes

Product developed for applying waistband with 2 tapes on jeans.

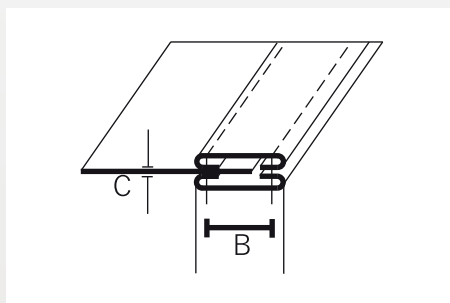
*Annex III – Size chart
*Contact us for special sizes



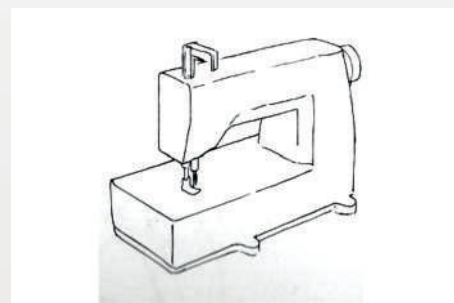
PHOTO



TECHNICAL DRAWING



MACHINE



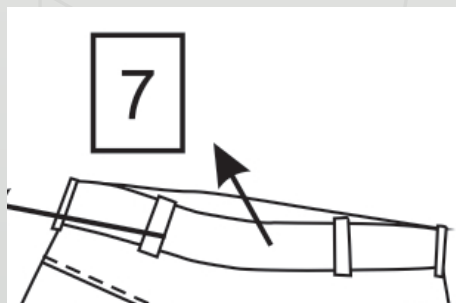
Anatomical Waistband – 1 Tape with Hem

Product developed for applying anatomical waistband with 1 tape and hem.

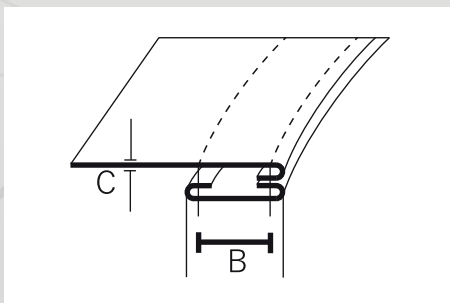
*Annex V – Size chart
*Contact us for special sizes



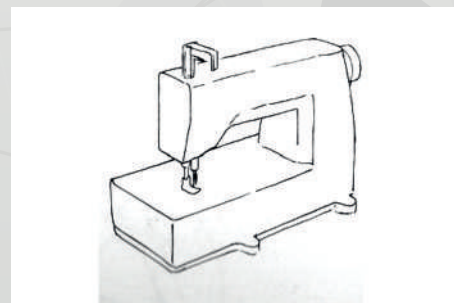
PHOTO



TECHNICAL DRAWING



MACHINE



WAISTBAND

Anatomical Waistband – 2 Tapes

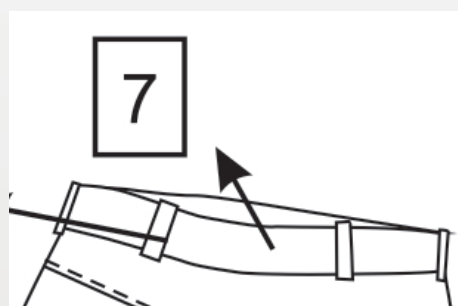
Product developed for applying anatomical waistband with 2 tapes.

*Annex V – Size chart

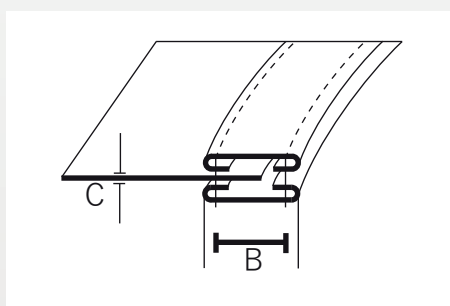
*Contact us for special sizes



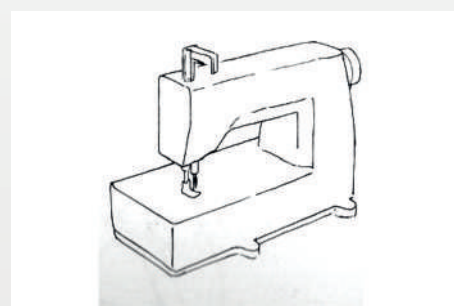
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TECHNICAL DRAWING

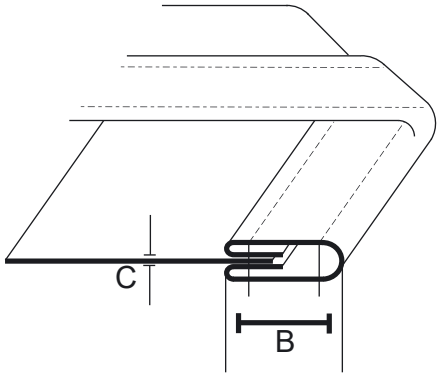


MACHINE



ANNEX III

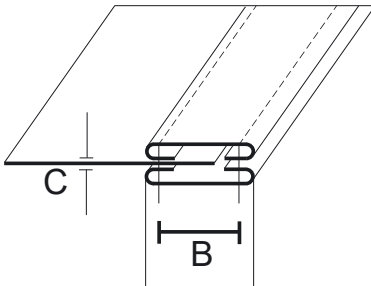
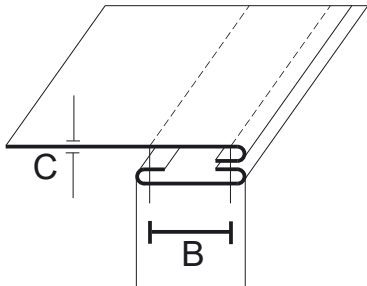
Thin – Medium – Thick (C)



INPUT mm	OUTPUT (B)
80	30
85	32
90	3
95	36
100	38
105	0
110	43
120	48
125	50
130	53
140	58
145	60
150	63
160	65
170	70

ANNEX IV

Thin – Medium – Thick (C)

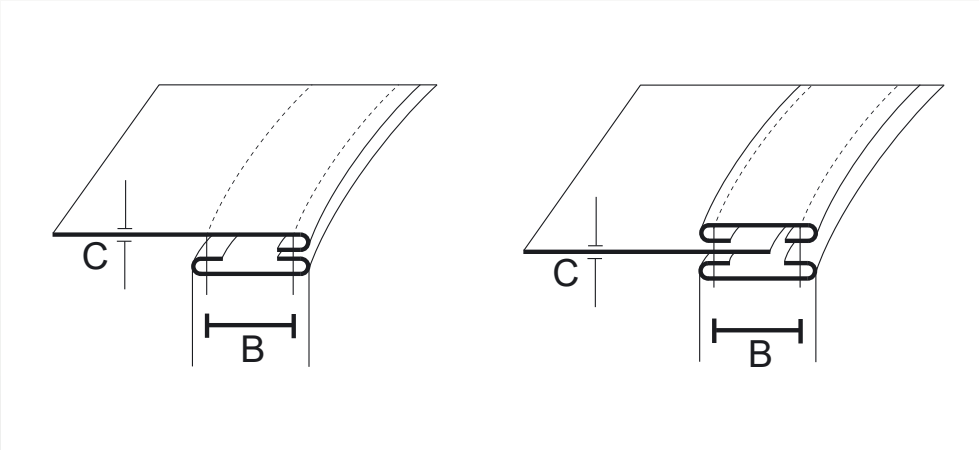


INPUT mm		OUTPUT(B) mm		
	DEFAULT	POSSIBLE		
40	21			
45	26	24		
50	30	32		
55	35	30	32	
60	35	3	36	
65	36	37	38	43
70	43	40	45	
75	46	43	48	
80	61	50	56	
85	66	61	68	
90	68	66	70	
95	70	75		
100	75	80		

•Consulte-nos para medidas especiais

ANNEX V

Thin – Medium – Thick (C)



INPUT	OUTPUT (B)
80	50
85	55
90	60
95	65
100	70
105	75
110	80
115	85
120	90
125	95
130	100
135	105
10	110
150	120
160	130

•Consulte-nos para medidas especiais

A GELÁSIO

Commitment, seriousness, and trust. There are no values more enduring than those that unite a family, and it was from this foundation that Gelásio Indústria e Comércio drew the ideals for its creation. Since 1978, the company has maintained a leading position in the market. Located in Blumenau, Santa Catarina, it manufactures accessories for the apparel industry, working with integrity, ethics, and a commitment to always delivering the best results for each client, earning recognition and a positive reputation throughout Brazil.

Constantly investing in both technical and personal development, Gelásio seeks innovations in the national and international markets that lead to increased productivity, while never neglecting its main hallmark: quality. With innovative projects, the company can now present measurable results that allow for a more thorough evaluation of all its departments and foster continuous improvement—ultimately achieving what matters most: customer satisfaction.

In a highly competitive industry, Gelásio stands out through its specialized customer service, tailoring its work to each client's specific needs by offering expert consulting. This important differentiator, combined with the company's business approach, ensures that it continues to move forward steadily on its path.



And we know that in all things God works for the good of those who love Him

Romans 8:28



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