

CATALOG **ACCESSORIES**

TANK TOP



**FROM HANDMADE TO PRODUCTION,
THE SOLUTION FOR ITS MANUFACTURE**

REVISÃO: 07/09/2025

SUMMARY

- 3 HEM
- 6 BETWEEN THE SEAMS
- 9 COLLAR
- 15 SLEEVE



TANK TOP



HEM

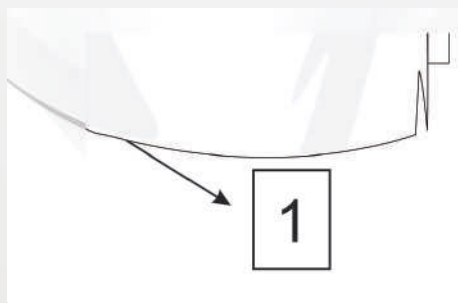
Coverstitch Spiral Hemmer

Accessory developed for sleeve/collar/hem production, increasing productivity.

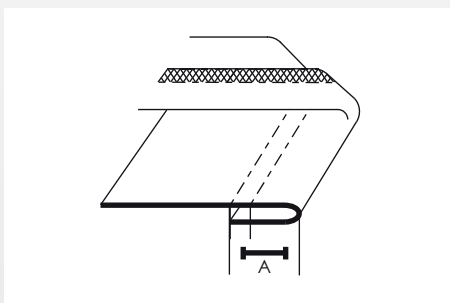
Sizes: 6 mm to 25 mm



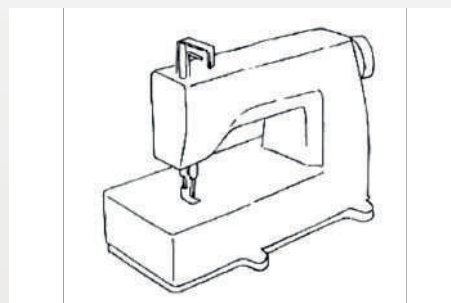
PHOTO



TECHNICAL DRAWING



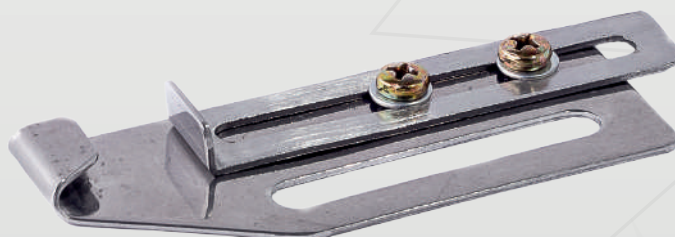
MACHINE



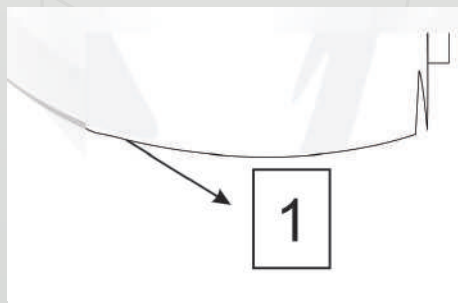
Coverstitch Guide with Adjustment

Accessory developed for sleeve/collar/hem production quickly and practically.

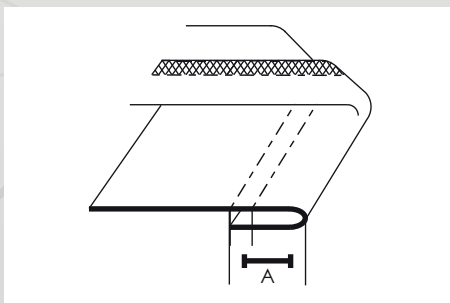
Sizes: up to 40 mm



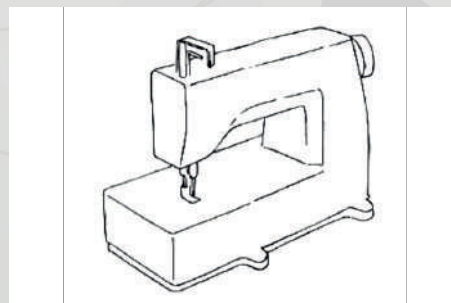
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TECHNICAL DRAWING



MACHINE



HEM

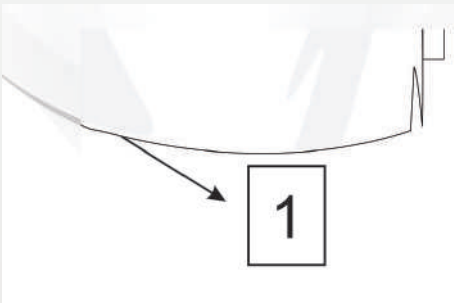
Coverstitch Trim Guide

Accessory developed to improve hem finishing by removing the inside edge/trim underneath.

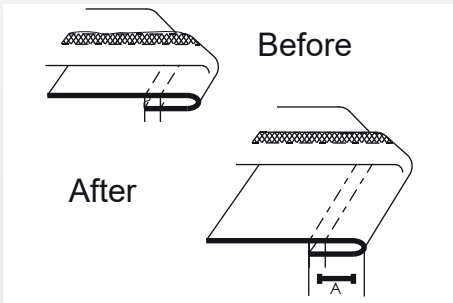
*Also available with inverted trim guide
*Adapted to the needle plate



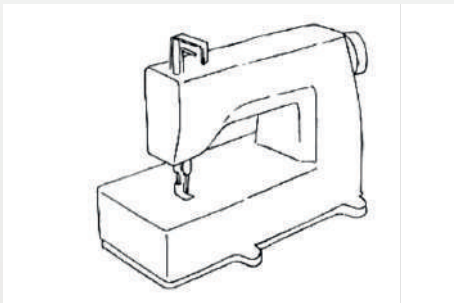
PHOTO



TECHNICAL DRAWING



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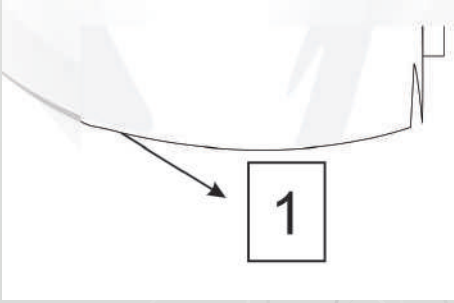
Coverstitch with Adjustable Side Channel

Accessory developed for sleeve, hem, or collar production, using an adjustable channel with hem and/or support.

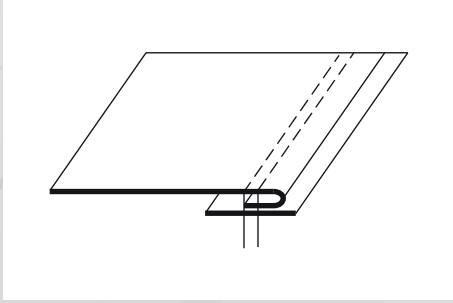
Size: up to 50 mm



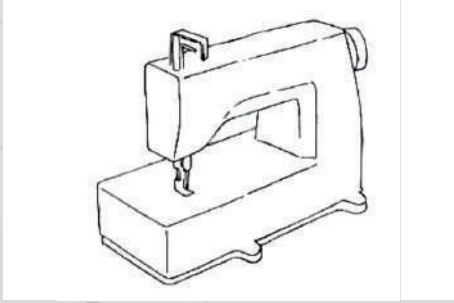
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HEM

Coverstitch with Double Channel

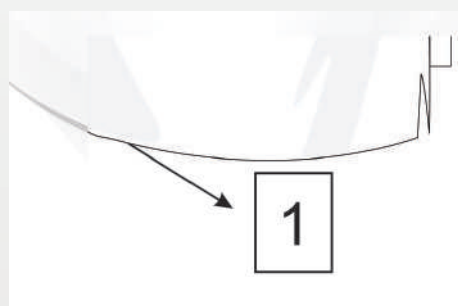
Accessory developed for sleeve/collar/hem raw-edge cut production.

Sizes: 10 mm to 50 mm

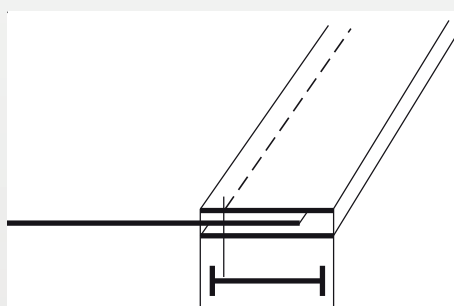
* Contact us for special sizes



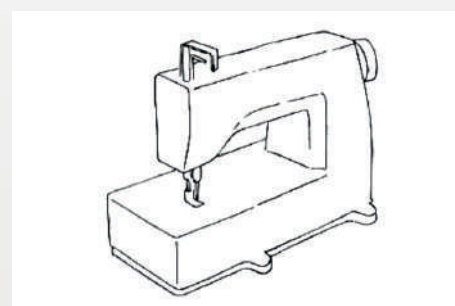
PHOTO



TECHNICAL DRAWING



MACHINE

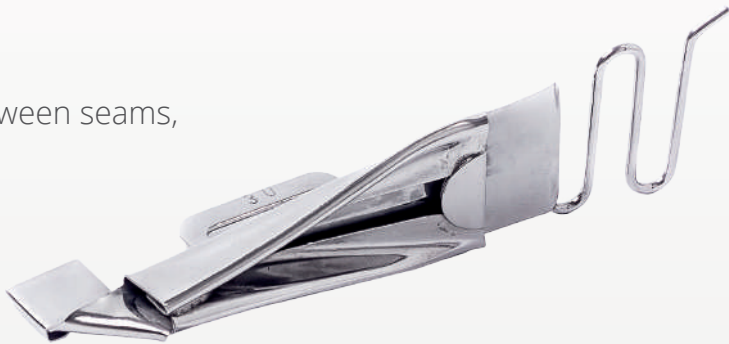


BETWEEN THE SEAMS

Overlock with Piping

Accessory developed to apply piping detail between seams, widely used on side seams, collars, etc.

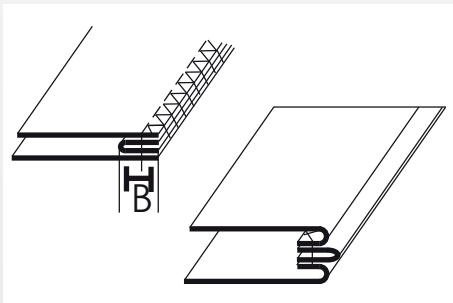
Sizes: 20 mm to 45 mm



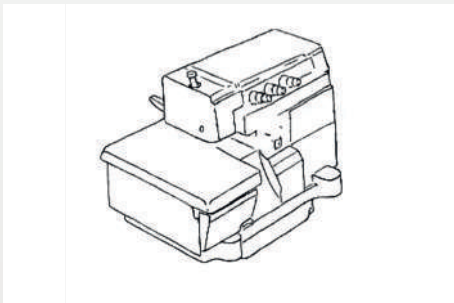
PHOTO



TECHNICAL DRAWING



MACHINE



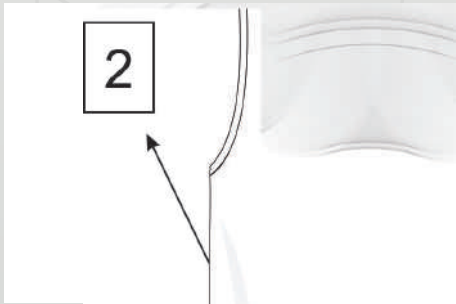
Overlock with Channel

Accessory developed to apply details between seams, collars, etc.

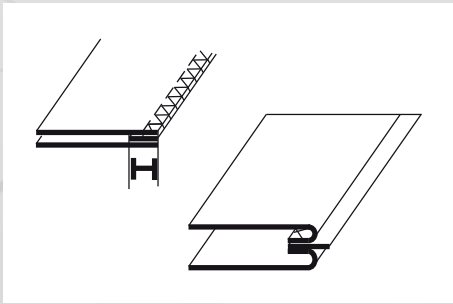
Sizes: according to customer request



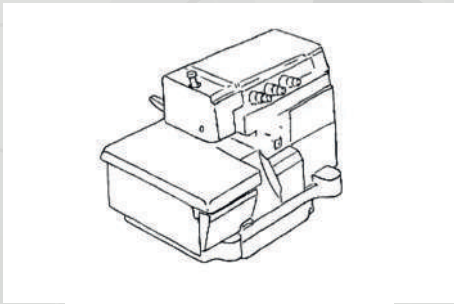
PHOTO



TECHNICAL DRAWING



MACHINE



BETWEEN THE SEAMS

Coverstitch with Presser Tab

Accessory developed for applying seam details across the entire T-shirt.

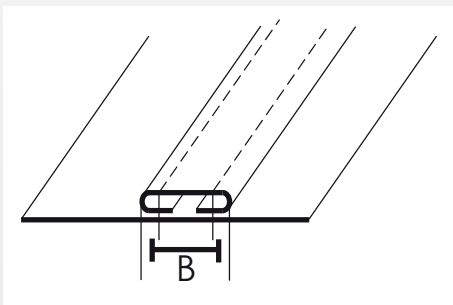
Sizes: 15 mm to 60 mm
Standard Sizes – Annex I
Contact us for special sizes



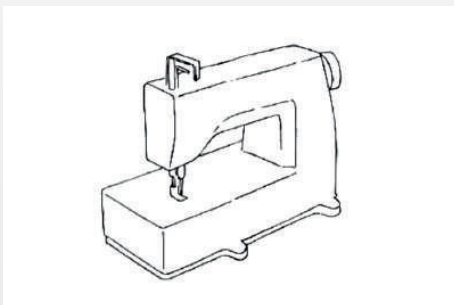
PHOTO



TECHNICAL DRAWING



MACHINE



Coverstitch Guide for Overlock Seam Topstitch

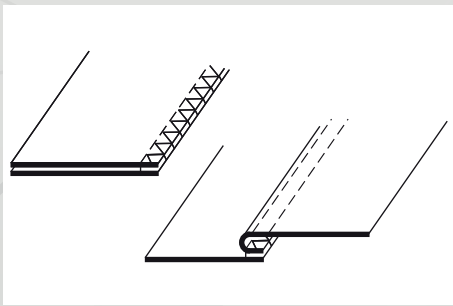
Accessory developed to improve garment quality by topstitching overlock seams on a coverstitch machine, aligning all seams in one direction.



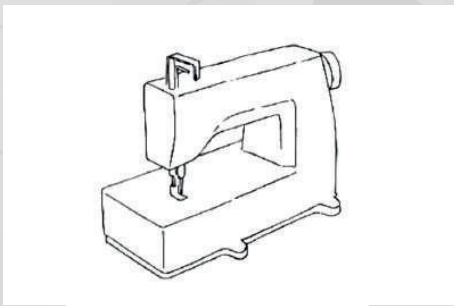
PHOTO



TECHNICAL DRAWING



MACHINE



BETWEEN THE SEAMS

Overlock with Piping and Channel

Accessory developed to apply two details between seams, widely used on side seams, collars, etc.

Piping Sizes: 20 mm to 45 mm

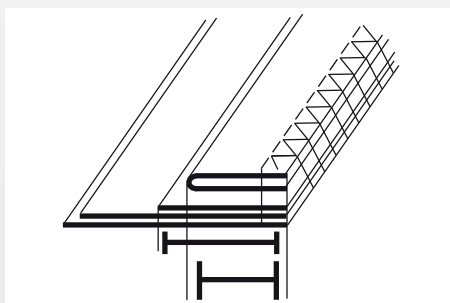
Channel Sizes: according to customer request



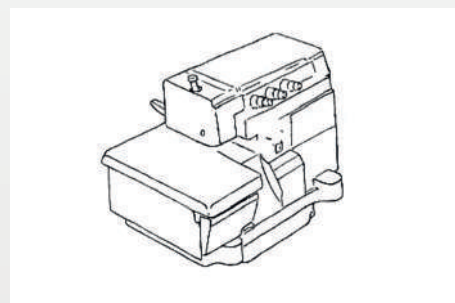
PHOTO



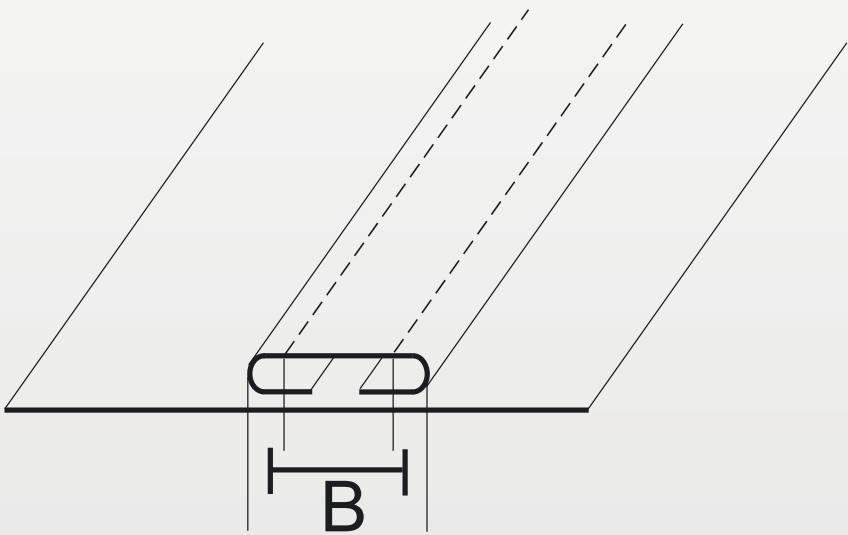
TECHNICAL DRAWING



MACHINE



ANNEX I



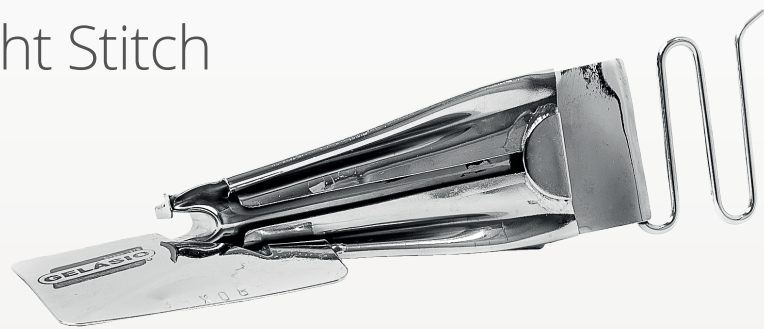
INPUT(mm)	OUTPUT (b) (mm)
15	05
18	07
20	08
22	10
25	12
27	13
30	14
35	16
40	21
5	27
50	31
55	35
60	40

COLLAR

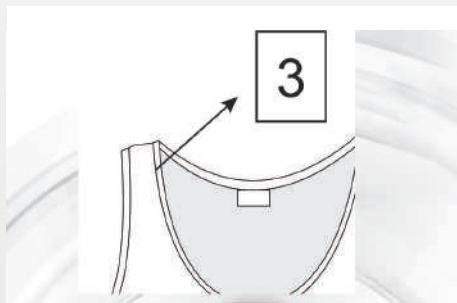
Bracob / Industrial Straight Stitch

Accessory developed for collar production in knitwear shirting.

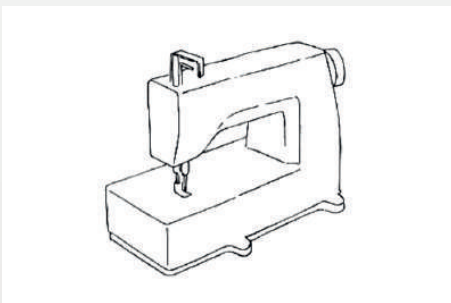
Sizes: 20 mm to 60 mm
Standard Sizes – Annex I and Annex II
Technical Drawings – Annex I and Annex II



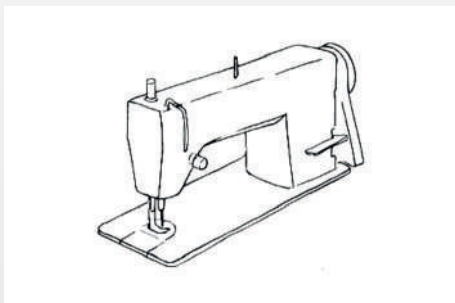
PHOTO



MACHINE



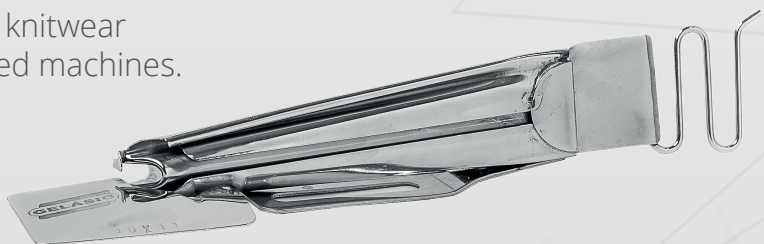
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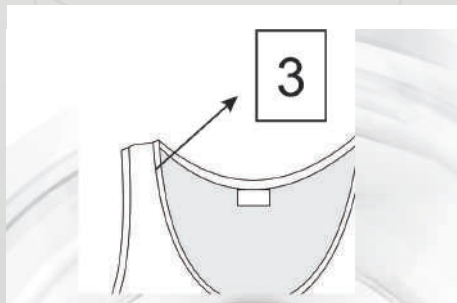
Coverstitch / Binder

Accessory developed for collar production in knitwear shirting, suitable for both open and closed-bed machines.

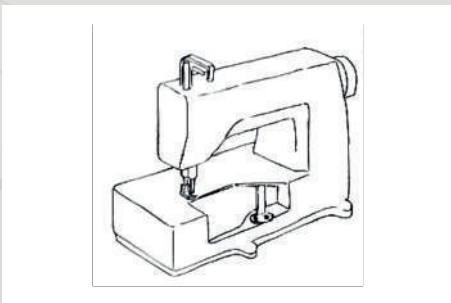
Sizes: 20 mm to 60 mm
Standard Sizes – Annex III
Technical Drawing – Annex III
Contact us for special sizes



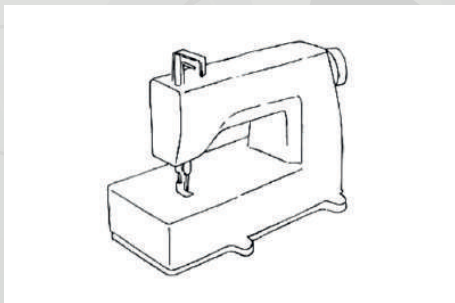
PHOTO



MACHINE



MACHINE



COLLAR

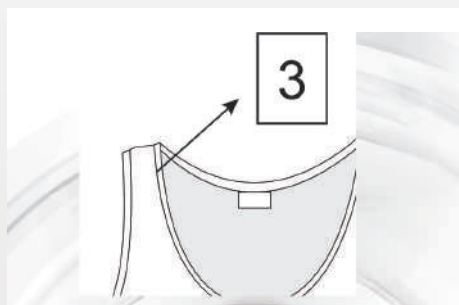
Coverstitch with Piping

Accessory developed for collar production in knitwear shirting with built-in piping detail.

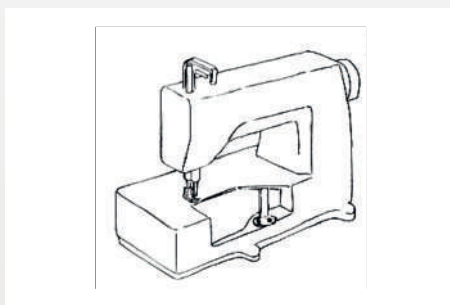
Sizes: 20 mm to 45 mm
Standard Sizes – Annex IV
Technical Drawing – Annex IV
Contact us for special sizes



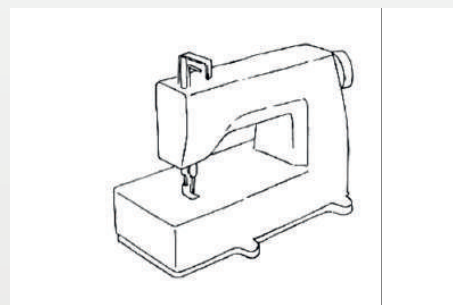
PHOTO



MACHINE

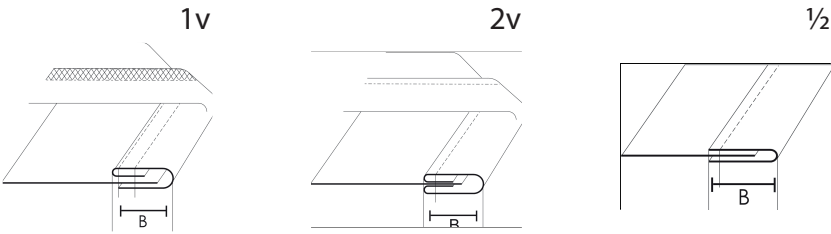


MACHINE



ANNEX II

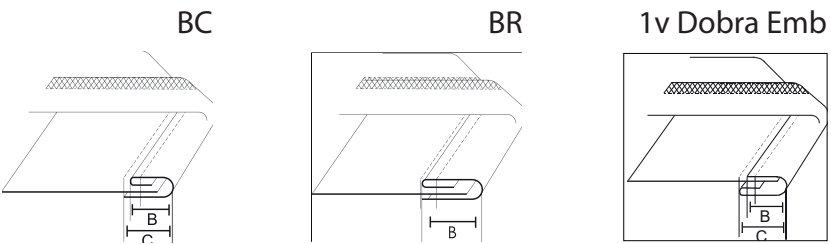
Bracob Industrial



INPUT	OUTPUT (B)	OUTPUT (B)	OUTPUT (B)
20 mm	07 mm	05 mm	10 mm
25 mm	09 mm	06 mm	13 mm
30 mm	11 mm	07 mm	15 mm
35 mm	13 mm	08 mm	17 mm
40 mm	16 mm	10 mm	20 mm
45 mm	18 mm	12 mm	22 mm
50 mm	20 mm	15 mm	25 mm
55 mm	22 mm	18 mm	27 mm
60 mm	24 mm	20 mm	30 mm
65 mm	27 mm	22 mm	32 mm

* For larger sizes, it is necessary to use a built-in ratchet device.

70 mm	30 mm	24 mm	35 mm
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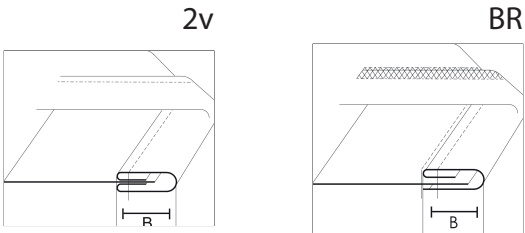
INPUT	OUTPUT (B) x C	OUTPUT (B)	OUTPUT (B) x C
20 mm	05 x 07 mm	07 mm	07 x 05 mm
25 mm	07 x 09 mm	09 mm	09 x 07 mm
30 mm	09 x 11 mm	11 mm	11 x 09 mm
35 mm	11 x 13 mm	13 mm	13 x 11 mm
40 mm	14 x 16 mm	16 mm	14 x 16 mm
45 mm	16 x 18 mm	18 mm	18 x 16 mm
50 mm	18 x 20 mm	20 mm	20 x 18 mm
55 mm	20 x 22 mm	22 mm	22 x 20 mm
60 mm	22 x 24 mm	24 mm	24 x 22 mm
65 mm	25 x 27 mm	27 mm	27 x 25 mm

* For larger sizes, it is necessary to use a built-in ratchet device.

70 mm	28x30 mm	30 mm	30x28
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ANNEX III

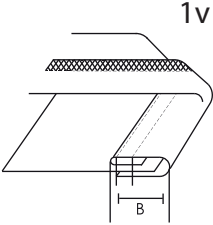
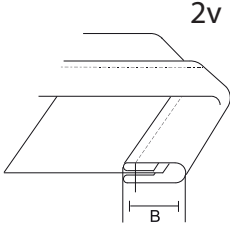
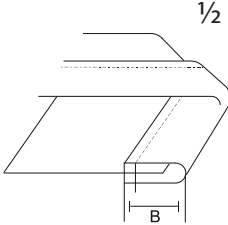
Industrial Straight Stitch



INPUT	OUTPUT (B)	OUTPUT (B)
20 mm	05 mm	07 mm
25 mm	06 mm	09 mm
30 mm	07 mm	11 mm
35 mm	08 mm	13 mm
40 mm	10 mm	16 mm
45 mm	12 mm	18 mm
50 mm	15 mm	20 mm
55 mm	18 mm	22 mm
60 mm	20 mm	24 mm

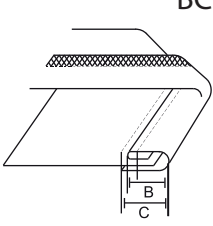
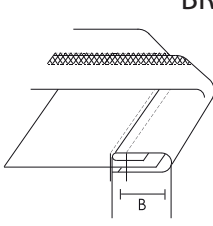
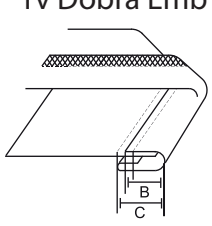
ANNEX IV

Coverstitch / Binder – Flat or Built-in

			
INPUT	OUTPUT (B)	OUTPUT (B)	OUTPUT (B)
20 mm	07 mm	05 mm	10 mm
25 mm	09 mm	06 mm	13 mm
30 mm	11 mm	07 mm	15 mm
35 mm	13 mm	08 mm	17 mm
40 mm	16 mm	10 mm	20 mm
45 mm	18 mm	12 mm	22 mm
50 mm	20 mm	15 mm	25 mm
55 mm	22 mm	18 mm	27 mm
60 mm	24 mm	20 mm	30 mm
65 mm	27 mm	22 mm	32 mm

* From this size upwards, requires Ratchet or Elastic Sewing Machine

70 mm	30 mm	24 mm	35 mm
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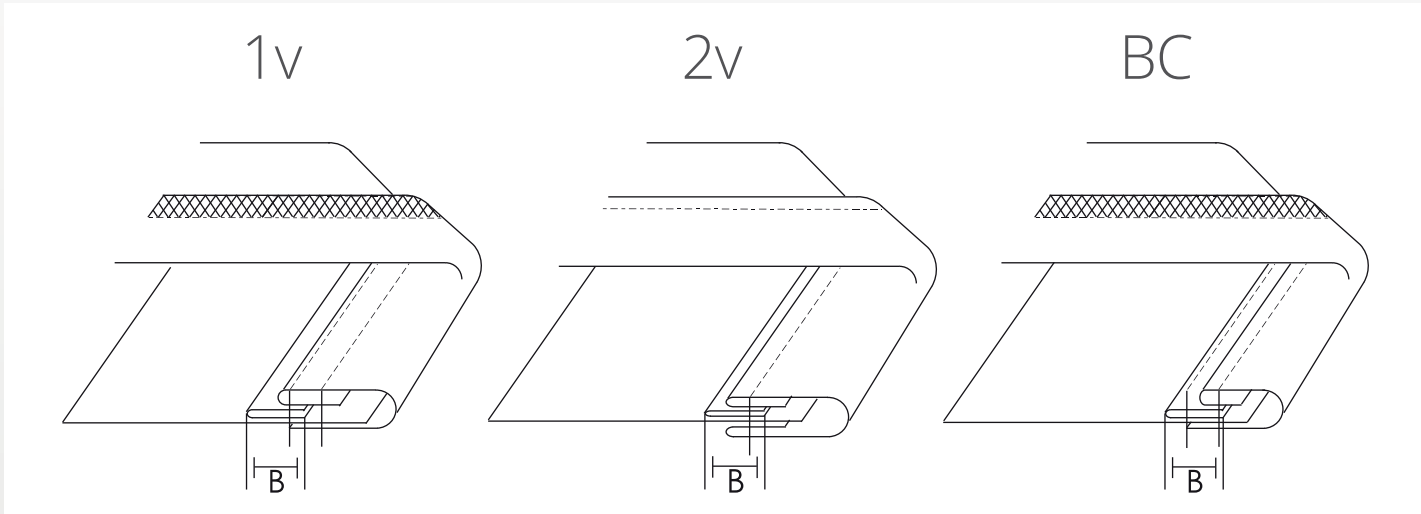
			
INPUT	OUTPUT (B) x C	OUTPUT (B)	OUTPUT (B) x C
20 mm	05 x 07 mm	07 mm	07 x 05 mm
25 mm	07 x 09 mm	09 mm	09 x 07 mm
30 mm	09 x 11 mm	11 mm	11 x 09 mm
35 mm	11 x 13 mm	13 mm	13 x 11 mm
40 mm	14 x 16 mm	16 mm	14 x 16 mm
45 mm	16 x 18 mm	18 mm	18 x 16 mm
50 mm	18 x 20 mm	20 mm	20 x 18 mm
55 mm	20 x 22 mm	22 mm	22 x 20 mm
60 mm	22 x 24 mm	24 mm	24 x 22 mm
65 mm	25 x 27 mm	27 mm	27 x 25 mm

* From this size upwards, requires Ratchet or Elastic Sewing Machine

70 mm	28x30 mm	30 mm	30x28
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ANNEX V

Coverstitch with piping



INPUT	OUTPUT B
20 mm	10 mm
25 mm	12,5 mm
30 mm	15 mm
35 mm	17,5 mm
40 mm	20 mm
45 mm	22,5 mm

*Coverstitch device measurements – see Annex III

*Contact us for larger or special sizes

SLEEVE

See Collar section, as the same accessories can also be used for sleeves.

FOTO



A GELÁSIO

Commitment, seriousness, and trust. There are no values more enduring than those that unite a family, and it was from this foundation that Gelásio Indústria e Comércio drew the ideals for its creation. Since 1978, the company has maintained a leading position in the market. Located in Blumenau, Santa Catarina, it manufactures accessories for the apparel industry, working with integrity, ethics, and a commitment to always delivering the best results for each client, earning recognition and a positive reputation throughout Brazil.

Constantly investing in both technical and personal development, Gelásio seeks innovations in the national and international markets that lead to increased productivity, while never neglecting its main hallmark: quality. With innovative projects, the company can now present measurable results that allow for a more thorough evaluation of all its departments and foster continuous improvement—ultimately achieving what matters most: customer satisfaction.

In a highly competitive industry, Gelásio stands out through its specialized customer service, tailoring its work to each client's specific needs by offering expert consulting. This important differentiator, combined with the company's business approach, ensures that it continues to move forward steadily on its path.



E nós sabemos que Deus coopera em tudo para o bem daqueles que o amam.

Romanos 8:28

DISCOVER OUR COMPLETE LINE OF PRODUCTS

DRESS SHIRTS (SLEEVELESS)
POLO SHIRTS
DRESS PANTS
SWEATSHIRTS
JEANS
LINGERIE
SWIMWEAR
BED, BATH & TABLE LINENS
SUPPORTS
AND MORE



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